



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D4355-1
Job Sheet 202734



Part No: D4355-1 **Job Qty:** 6 pcs
Part Name: Bearpaw

Part Weight: 0 lbs **Status:** New **Priority:** Medium
Job Created: 11/1/19 **Job Tracking No:**
Due Date: 11/28/19 **Created By:** Linda Lacelle
Type: Stock **Description:**
Note: DWG REV B IPP REV:A NEW ISSUE 11-04-11 JLMN VERIFIED BY:DD
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Purchasing	6 pcs	11/28/19	11/28/19	0.00	0.00	Purchasing - 1		 NOV 11 2019
							Purchasing - 2		
							Purchasing - 3		
100	Packaging 2-1 - Receive - B4B	6 pcs	11/28/19	11/28/19	0.00	0.00	Packaging 2 - 1 - B4B		 NOV 11 2019
							Packaging 2 - 2 - B4B		
							Packaging 2 - 3 - B4B		
							Packaging 2 - 5 - B4B		
							Packaging 2 - 4 - B4B		
							Packaging 2 - 6 - B4B		
							Packaging 2 - 7 - B4B		
							Packaging 2 - 8 - B4B		
							Packaging 2 - 9 - B4B		
							Packaging 2 - 10 - B4B		
							Packaging 2 - 11 - B4B		
							Packaging 2 - 12 - B4B		
							Packaging 2 - 13 - B4B		
							Packaging 2 - 14 - B4B		
							Packaging 2 - 15 - B4B		
							Packaging 2 - 16 - B4B		
							Packaging 2 - 17 - B4B		
							Packaging 2 - 18 - B4B		
							Packaging 2 - 19 - B4B		
							Packaging 2 - 20 -		

DART
AEROSPACE
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Container No: S230536


Part: D4355-1
Job No: 202734
Serial No/Batch: S230536
Revision:
Inspector:
Exp Date:
Instructions: Various STC's **Date:** 11/1/19

					B4B	
					Packaging 2 - 21 - B4B	
					Packaging 2 - 22 - B4B	
					Packaging 2 - 23 - B4B	
					Packaging 2 - 24 - B4B	
					Packaging 2 - 25 - B4B	
					Packaging 2 - 26 - B4B	
					Packaging 2 - 27 - B4B	
					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
110 QC 6	6 pcs	11/28/19	0.00	0.00	QC 6 - 9	
					QC 6 - 68	
					QC 6 - 61	
					QC 6 - 40	
					QC 6 - 81	
130 HAAS 4 Axis - B4B	6 pcs	11/28/19	1.00	20.00	HAAS - 1 - B4B	
					HAAS - 2 - B4B	
					HAAS - 3 - B4B	
					HAAS - 4 - B4B	
140 QC 2	6 pcs	11/28/19	0.00	0.00	QC 2 - 1	
					QC 2 - 12	
					QC 2 - 14	
					QC 2 - 17	
					QC 2 - 19	
					QC 2 - 2	
					QC 2 - 20	
					QC 2 - 22	
					QC 2 - 23	
					QC 2 - 25	
					QC 2 - 32	
					QC 2 - 33	
					QC 2 - 35	
					QC 2 - 39	
					QC 2 - 4	
					QC 2 - 40	
					QC 2 - 44	
					QC 2 - 45	
					QC 2 - 48	
					QC 2 - 49	

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				QC 2 - 50	
				QC 2 - 51	
				QC 2 - 52	
				QC 2 - 57	
				QC 2 - 62	
				QC 2 - 63	
				QC 2 - 8	
				QC 2 - 66	
				QC 2 - 64	
				QC 2 - 65	
				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
150 QC 8	6 pcs	11/28/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
				QC 8 - 76	
				QC 8 - 61	
151 Packaging 3-1 - Stock - B4B	6 pcs	11/28/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	

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11/19/12/18

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						Packaging 3 - 15 - B4B	
						Packaging 3 - 16 - B4B	
						Packaging 3 - 17 - B4B	
						Packaging 3 - 18 - B4B	
						Packaging 3 - 19 - B4B	
						Packaging 3 - 20 - B4B	
						Packaging 3 - 21 - B4B	
						Packaging 3 - 22 - B4B	
						Packaging 3 - 23 - B4B	
						Packaging 3 - 24 - B4B	
						Packaging 3 - 25 - B4B	
						Packaging 3 - 26 - B4B	
						Packaging 3 - 27 - B4B	
						Packaging 3 - 28 - B4B	
						Packaging 3 - 29 - B4B	
						Packaging 3 - 30 - B4B	
						Packaging 3 - 31 - B4B	
						Packaging 3 - 32 - B4B	
						Packaging 3 - 33 - B4B	
						Packaging 3 - 34 - B4B	
						Packaging 3 - 35 - B4B	
						Packaging 3 - 36 - B4B	
190 QC 21 - SA	6 pcs	11/28/19	0.00	0.00		QC 21 - SA - 21	
						QC 21 - SA - 70	DEC 24 2019 70
						QC 21 - SA - 53	9-89
Part Op 90 - 1-Issue PO: 44981 2-Cut blanks as per D4355-1 file.							
Descriptions: 100 - (Pac2-Receive & Inspect for Damage & Mat'l Certs.)							
110 - (QC6- All purchased or subcontracted products)							
130 - HAAS CNC Vertical Machine - 1-Inspect material for defects or damage prior to machining. 3-Machine as per Folio FB049 and Dwg. 4-Deburr.							
140 - QC2- Inspect parts off machine FAI/FAIB							
150 - QC8- Inspect parts - second check							
151 - Identify as per dwg & Stock Location:							
190 - QC21- Final Inspection - Work Order Release							
Job BOM							
Part / Item	Component Name	Quantity	Operation	Container			
D4355-1P	Bearpaw	6 (1 ea)	90-Purchasing	S230531			
MUHMWB10	UHMW 1" Black - 48"x120" Tivar Mfg.#52480104	31.8000 sf (5.3 ea)	90-Purchasing	S228711			

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
90-Purchasing	D4355-1P	6	0	0
	MUHMWB10	32	666	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Bearpaw (206L/407)	6.625Inches ± 0.010	6.635 6.615		
2	Bearpaw (206L/407)	4.000Inches ± 0.010	4.010 3.990		
3	Bearpaw (206L/407)	2.313Inches ± 0.010	2.323 2.303		
4	Bearpaw (206L/407)	9.125Inches ± 0.010	9.135 9.115		
5	Bearpaw (206L/407)	2.312Inches ± 0.010	2.322 2.302		
6	Bearpaw (206L/407)	27.000Inches ± 0.030	27.030 26.970		
7	Bearpaw (206L/407)	0.250Inches ± 0.030	0.280 0.220		
8	Bearpaw (206L/407)	0.070Inches ± 0.030	0.100 0.040		
9	Bearpaw (206L/407)	45.0Degrees ± 5.0	50.0 40.0		
10	Bearpaw (206L/407)	0.300Inches ± 0.030	0.330 0.270		
11	Bearpaw (206L/407)	45.0Degrees ± 5.0	50.0 40.0		
12	Bearpaw (206L/407)	5.500Inches ± 0.030	5.530 5.470		
13	Bearpaw (206L/407)	0.261Inches + 0.006 - 0.001	0.267 0.260		
14	Bearpaw (206L/407)	0.650Inches ± 0.010	0.660 0.640		
15	Bearpaw (206L/407)	0.500Inches ± 0.030	0.530 0.470		
16	Bearpaw (206L/407)	1.0Inches ± 0.0	1.0 0.9		
17	Bearpaw (206L/407)	0.630Inches ± 0.030	0.660 0.600		
18	Bearpaw (206L/407)	0.380Inches ± 0.030	0.410 0.350		
19	Bearpaw (206L/407)	0.060Inches ± 0.030	0.090 0.030		
20	Bearpaw (206L/407)	45.0Degrees ± 5.0	50.0 40.0		



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044981



Supplier: ACI002-VC
Acier Duval Steel
5888 Country Road 17
Plantagenet
ON
K0B 1L0 Canada
Phone: 613-673-5474
Fax: 613-673-4576

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044981
PO Date: 11/11/19
Due Date: 11/15/19
Purchase Order Revision:
Revision Date:
Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground
Pymt Terms: Net 30
Freight Terms: Prepaid
Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	202736	D2432P	D2432 Rev H			Bearpaw 19" X 24" - cut blanks as per D2432_NEST7 file	Firmed X24	-	11/15/19	24 Ea	0 Ea	24 Ea	\$35.26/Ea	\$846.24
													NOV 11 2019	
2	202735	D2432P	D2432 Rev H			Bearpaw 19" X 24" - cut blanks as per D2432_NEST7 file	Firmed X24	-	11/18/19	24 Ea	0 Ea	24 Ea	\$35.26/Ea	\$846.24
													NOV 11 2019	
3	202734	D4355-1P	D4355 Rev B			Bearpaw - cut blanks as per D4355-1 file	Firmed X6	-	11/15/19	6 Ea	0 Ea	6 Ea	\$44.88/Ea	\$269.28
													NOV 11 2019	
4	202733	D4930-3P	D4930 Rev B			Bearpaw - cut blanks as per D4930-3 file	Firmed X8	-	11/15/19	8 Ea	0 Ea	8 Ea	\$25.61/Ea	\$204.88
													NOV 11 2019	
5	202732	D4930-1P	D4930 Rev B			Bearpaw - cut blanks as per D4930-1 file	Firmed X4	-	11/15/19	4 Ea	0 Ea	4 Ea	\$23.09/Ea	\$92.36
													NOV 11 2019	
6	202731	D5377-1P	D5377 Rev A			Bearpaw - cut blanks as per D5377-1 file	Firmed X8	-	11/15/19	8 Ea	0 Ea	8 Ea	\$48.89/Ea	\$391.12
													NOV 11 2019	
7	202742	D4353-041P	D4353 Rev B			Bearpaw - cut blanks as per D4353-041 file	Firmed X10	-	11/15/19	10 Ea	0 Ea	10 Ea	\$42.68/Ea	\$426.80
													NOV 11 2019	

Plex 11/6/19 8:34 AM Dart.Guerin.Kimberley



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PURCHASE ORDER
POHB044981



Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
8	202741	D2521P	D2521 Rev A			Individual Bearpaw - cut blanks as per D2521_BLANK file	Firmed X14	-	11/15/19	14 Ea	0 Ea	14 Ea	\$57.77/Ea	\$808.78
9	202740	D4297-1P	D4297 Rev C			Bearpaw - cut blank as per D4297-1 file	Firmed X6	-	11/15/19	6 Ea	0 Ea	6 Ea	\$33.18/Ea	\$199.08
10	202737	D2435P	D2435 Rev E1			Bearpaw - cut blank as per D2435 file	Firmed X12	-	11/15/19	12 Ea	0 Ea	12 Ea	\$26.45/Ea	\$317.40

Grand Total: \$4,402.18

Order Notes

Procurement Quality Clauses
A005 RIGHT OF ENTRY
A016 PERSONNEL QUALIFICATION
A026 CERTIFICATION OF MATERIAL CONFORMANCE
A032 DOCUMENT SPECIAL REQUIREMENTS
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS
A040 NOTIFICATION OF QUALITY ESCAPE
A041 QUALITY MANAGEMENT SYSTEM
A042 DART NOTIFICATION BY SUPPLIER
A043 RETENTION OF QUALITY DOCUMENTS

A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM

A049 SUPPLIER AWARENESS

Guerin

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 11/6/19 8:34 AM Dart.Guerin.Kimberley

Acier Duval Steel div. JD Welding Inc.
5888 County Road 17, Plantagenet ON. K0B1L0
Tel: 613-673-4574 ~~~ toll free\ sans frais 1-866-831-5722
info@adsindustries.com www.adsindustries.com

Certificate of Conformance (CoC)

Customer Name Dart Aerospace
P.O. Number POHB044981
Part Number D4355-1P (Job : 202734)
Drawing Number D4355 Rev B
Material thickness 1"
Quantity 6
Invoice \ Packing slip # 8123

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All technical requirements of the contract are satisfied. Quality and performance are in accordance with the contract, the specifications, and all references and associated contractual drawing and document

I, as a supplier to Dart Aerospace, acknowledge and certify the material covered under this document is produced in accordance with the following:

The Quantity in the P.O

The Drawing send to the administration

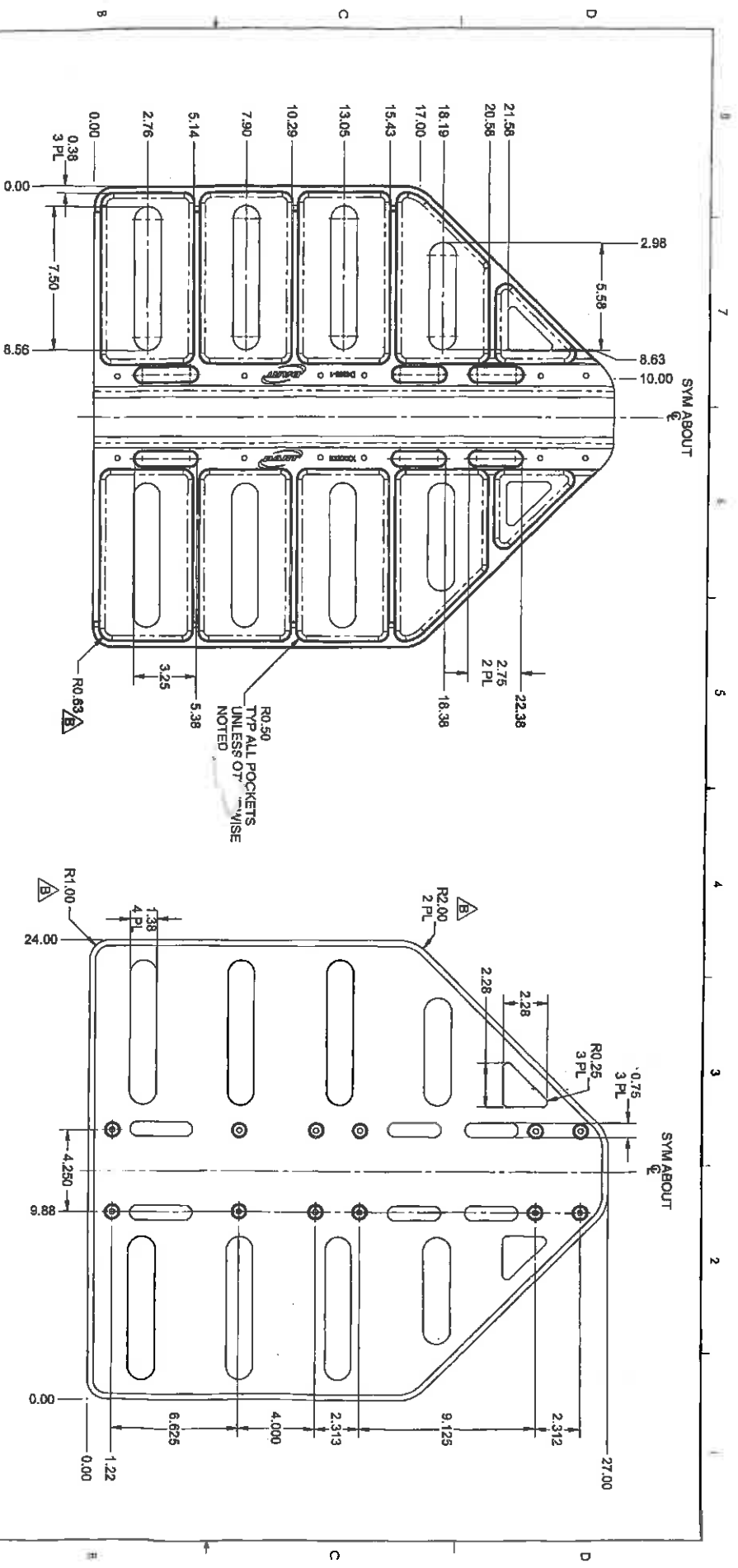
And other document send in regard to the pieces

*(Acknowledge by marking the boxes)

☒
☒
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	Quality Management	November 7 2019
Signature	Title	Date

This certifies the parts / items / material identified above conform to all applicable drawing and/or specification as evidenced by report or other documentation on file and all other purchase order and



DESIGN	A/S	DART AEROSPACE LTD	
DRAWN	A/S	HAMMERSBURY, ONTARIO, CANADA	
CHECKED	<i>AD</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>AD</i>	D4355	SHEET 2 OF 3
APPROVED	<i>AD</i>	TITLE	SCALE
DE APPR.	<i>AD</i>	206L/407 BEARPAW	NTS
DATE	11.04.26	DOWNGRADING © 2011 BY DART AEROSPACE LTD THIS DOCUMENT IS THE PROPERTY OF DART AEROSPACE LTD AND IS NOT TO BE REPRODUCED OR TRANSMITTED IN ANY FORM OR BY ANY MEANS, ELECTRONIC OR MECHANICAL, WITHOUT PERMISSION IN WRITING FROM DART AEROSPACE LTD.	

